

DESCRIPTION

Ultraflex LFT is a premium nonsag medium-bed and thin-set mortar for largeformat tile and stone for interior/exterior floor, wall and countertop installations. This mortar has a high content of unique dry polymer, resulting in excellent adhesion to the substrate and tile.

FEATURES AND BENEFITS

- Polymer-enriched for high performance and deformability
- Nonsag formula for large-format tile and stone in wall applications
- Nonslump for large-format tile and stone in floor applications. Can be used as a medium bed up to 3/4" (19 mm) thick.
- Smooth and creamy consistency makes it easy to apply.
- Low-Dust Technology reduces dust by 90%, resulting in a cleaner and healthier environment.

INDUSTRY STANDARDS AND APPROVALS

ISO 13007: Classification C2TES1P1

ANSI: Exceeds ANSI A118.4 and ANSI A118.11 bond strength requirements

| LEED Points Contribution | LEED Points |
|------------------------------------|--------------------|
| MR Credit 5, Regional Materials* | Up to 2 points |
| IEQ Credit 3.2, Construction IAQ | |
| Management Plan – Before Occupancy | 1 point |
| IEQ Credit 4.1, Low-Emitting | |
| Materials – Adhesives & Sealants | 1 point |
| IEQ Credit 4.3, Low-Emitting | |
| Materials – Flooring Systems | 1 point |

* Using this MAPEI product may help contribute to LEED certification of projects in the categories shown above. Points are awarded based on contributions of all project materials

WHERE TO USE

- Interior/exterior residential and commercial installations on floors and walls in dry and wet areas (see wall specifications under "Limitations")
- Installation of ceramic and porcelain tile, cultured stone, quarry tile, pavers, Saltillo tile, and most types of marble, granite and natural stone

LIMITATIONS

- Install only at temperatures between 40°F and 95°F (4°C and 35°C).
- Do not use for moisture-sensitive stone (green marble; some limestone and granite), agglomerate tiles, cultured marble or resin-backed tiles. Instead, use suitable epoxy or urethane adhesives. See respective Technical Data Sheet for more information.
- Do not use over dimensionally unstable substrates such as hardwood flooring, oriented strand board (OSB), substrates containing asbestos, or metal. See "Suitable Substrates" section.
- To use directly over gypsum-based patching or leveling substrates, apply a suitable sealer before use.
- Use a white mortar when installing light-colored stones and translucent marble.
- Consult local building code requirements for use on exterior commercial building facades.



- Installations of tile over nonporous surfaces, such as waterproofing membranes and existing tile, may require extended setting/curing times. Dimensionally weak stone (limestone, travertine) is limited to thin-set applications only.
- Cure for 28 days before water immersion.

SUITABLE SUBSTRATES

- Concrete (cured at least 28 days)
- Masonry cement block, brick, cement mortar beds and leveling coats
- Cement backer units (CBU) see manufacturer's installation guidelines
- Gypsum wallboard interior dry walls only (priming may be required)
- APA and COFI Group 1 exterior-grade plywood (interior, residential and light commercial in dry conditions only)
- Properly prepared vinyl composition tile (VCT), vinyl and cutback residue (interior installations)
- Properly prepared existing ceramic and porcelain tile, quarry tile and pavers (interior and dry conditions only)
- MAPEI waterproofing, crack-isolation and sound-control membranes

SURFACE PREPARATION

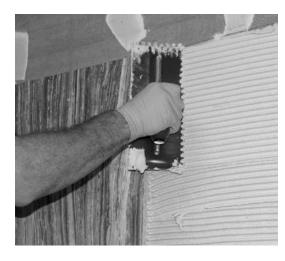
- All substrates should be structurally sound, stable, dry, clean and free of any substance or condition that may reduce or prevent proper adhesion.
- See MAPEI "Surface Preparation Requirements" document for tile and stone installation systems.

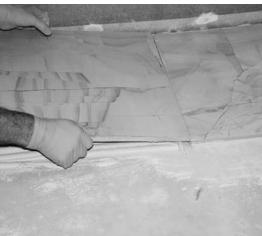
MIXING

- Before starting, take appropriate safety precautions. See MSDS for details.
- 2. Into a clean mixing container, pour about 6 to 6.5 U.S. qts. (5,68 to 6,15 L) of clean potable water.
- 3. Gradually add 50 lbs. (22,7 kg) of powder while slowly mixing.
- Use a low-speed mixing drill (at about 300 rpm), with an angled cross blade mixer or double box mixer.
 Mix thoroughly until mixture becomes a smooth, homogenous, lump-free paste. Avoid prolonged mixing.
- 5. Let mixture stand ("slake") for 5 minutes.
- 6. Remix.
- If mixture becomes heavy or stiff, remix without adding more liquid or powder.

PRODUCT APPLICATION

 Choose a notched trowel (see chart) with sufficient depth to achieve > 85% mortar contact to both the tile and substrate for all interior applications, and > 95% for exterior installations, commercial floor and wet applications. It may be necessary to back-butter in order





to reach these requirements. (Refer to ANSI A108.5 specifications and TNCA guidelines.)

- 2. With pressure, apply a coat by using the trowel's flat side to key mortar into substrate.
- 3. Apply additional mortar, combing it in a single direction with the trowel's notched side.
- 4. Spread only as much mortar as can be tiled while still tacky. Open time can vary with jobsite conditions.
- 5. Place the tiles firmly into the wet mortar. Push the tiles back and forth in a direction perpendicular to trowel lines, to collapse the mortar ridges and help achieve maximum coverage. Ensure proper contact between mortar, tile and substrate by periodically lifting a few tiles to check for acceptable coverage.
- Remove excess mortar from the joint areas so that at least 2/3 of the tile depth is available for grouting (see ANSI A108.10 guidelines).
- Provide for expansion and control joints as specified per TCNA Detail EJ171 or TTMAC Specification Guide 09300 Detail 301EJ.

CLEANUP

- 1. Clean hands, tools and tile while mortar is fresh.
- 2. Protect from traffic for 24 hours, and from heavy traffic for 7 days. Protect from frost and rain for 7 days.



Product Performance Properties

ISO 13007 Classification

| ISO 13007 Classification | Classification Requirement | Test Characteristic |
|--------------------------------------|--|--------------------------------|
| C2 (cementitious, improved adhesion) | ≥ 145 psi (1 MPa) after standard aging, heat aging, water immersion and freeze/thaw cycles | Using porcelain tile |
| T (vertical slip resistance) | ≤ 0.019" (0,5 mm) | Using porcelain tile |
| E (extended open time) | ≥ 72.5 psi (0,5 MPa) after 20 and 30 minutes | Using glazed ceramic wall tile |
| S1 (normal deformation of mortar) | ≥ 0.1" (2,5 mm) | 1 |
| P1 (normal adhesion to plywood) | ≥ 72.5 psi (0,5 MPa) | Using porcelain tile |

ultraflex**

ANSI Specification

| 28-Day Test | Test Method | Results | ANSI Specification |
|---|--------------|--------------------------------------|----------------------|
| Impervious ceramic (porcelain) mosaics shear strength | ANSI A118.4 | 310 to 450 psi (2,14 to 3,10 MPa) | > 200 psi (1,38 MPa) |
| Glazed wall tile shear strength | ANSI A118.4 | 570 to 780 psi (3,93 to 5,38 MPa) | > 300 psi (2,07 MPa) |
| Quarry tile to quarry tile shear strength | ANSI A118.4 | 310 to 450 psi (2,14 to 3,10 MPa) | > 150 psi (1,03 MPa) |
| Quarry tile to plywood shear strength | ANSI A118.11 | 170 to 310 psi (1,17 to 2,14 MPa) | > 150 psi (1,03 MPa) |

Shelf Life and Application Properties*

at 73°F (23°C) and 50% relative humidity

| , , | • |
|-------------------------------|------------------|
| Shelf life | |
| Open time | 30 to 35 minutes |
| Pot life | 4 hours |
| Time before grouting (walls) | 8 to 16 hours |
| Time before grouting (floors) | 24 hours |
| • • • • • | |

^{*} Cold temperature or high humidity may alter these properties.

Packaging

| Product Code | Size And Color |
|--------------|----------------------------------|
| 11250000 | Bag: 50 lbs. (22,7 kg), gray |
| 11350000 | Bag: 50 lbs. (22,7 kg), white |

Approximate Product Coverages per 50 lbs. (22,7 kg)

| Typical Trowel | Coverage** |
|--|-----------------------------------|
| 1/4" x 1/4" x 1/4" (6 x 6 x 6 mm) | 85 to 95 sq. ft.(7,90 – 8,83 m²) |
| 1/4" x 3/8" x 1/4" (6 x 10 x 6 mm) | 65 to 75 sq. ft. (6,04 – 6,97 m²) |
| 1/2" x 1/2" x 1/2" (12 x 12 x 12 mm) | 40 to 50 sq. ft. (3,72 – 4,65 m²) |
| 3/4" x 9/16" x 3/8" (19 x 14 x 10 mm) | 35 to 40 sq. ft. (3,25 – 3,72 m²) |

^{**} Trowel dimensions are width/depth/space. Actual coverages will vary according to substrate profile and tile type.









RELATED DOCUMENTS

Reference Guide: Surface Preparation Requirements for tile and stone installation systems

RGT0309*

Refer to MAPEI's Material Safety Data Sheet (MSDS) for specific data related to VOCs, health and safety, and handling of product.

STATEMENT OF **RESPONSIBILITY**

Before using, user shall determine the suitability of the product for its intended use and user alone assumes all risks and liability whatsoever in connection therewith. ANY **CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN** WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.

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For the most current BEST-BACKED™ product data and warranty information, visit www.mapei.com.

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^{*} At www.mapei.com.